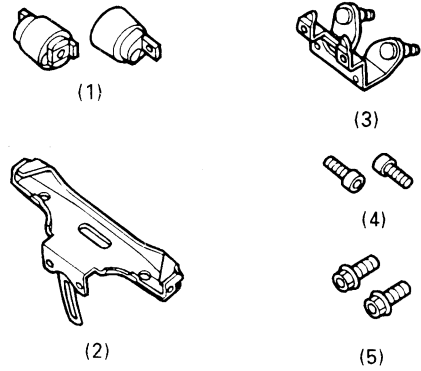


# '97 GL1500C VALKYRIE Rear Turn Signal Stay Kit

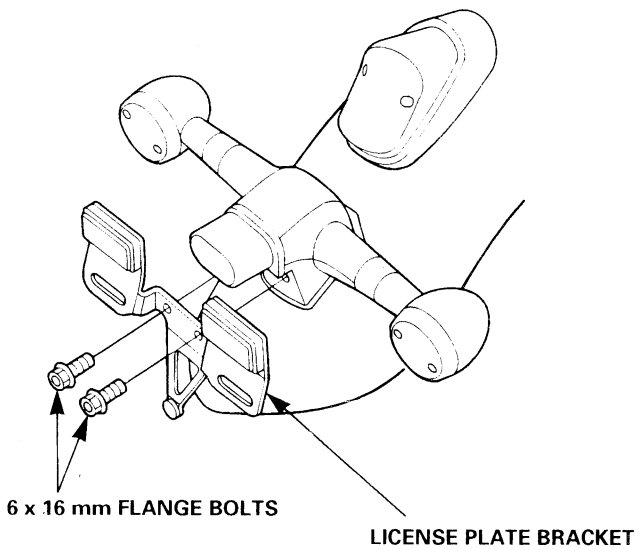
## Parts List

	Description	Qty	Part number
(1)	Turn signal stay	2	33640-MZ0-700
(2)	License light stay A	1	80126-MZ0-700
(3)	License light stay B	1	80127-MZ0-700
(4)	6 x 10 mm socket bolt	2	90001-GY6-900
(5)	6 x 18 mm flange bolt	2	95701-06018-00

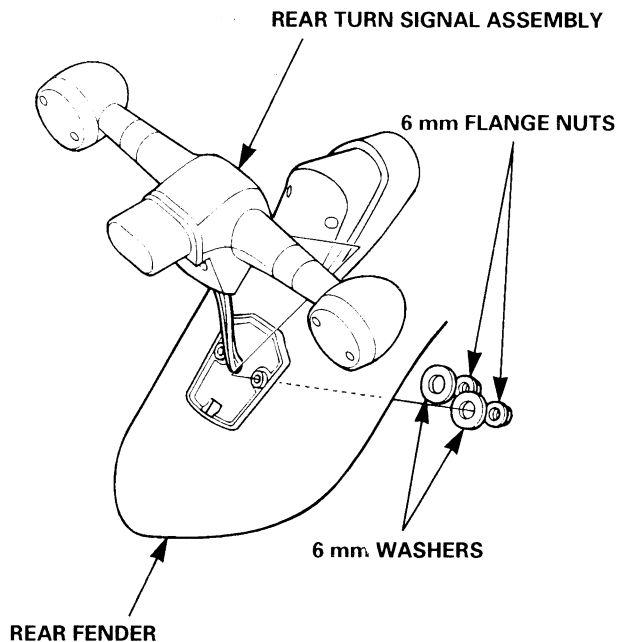


## Removal:

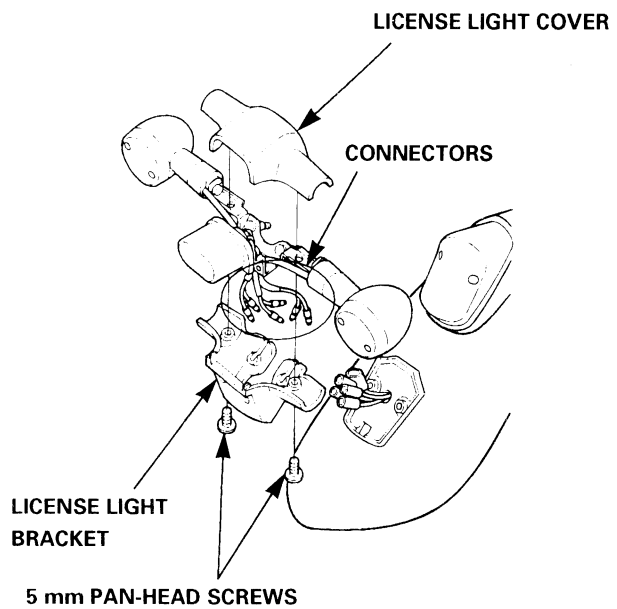
1. Remove the 6 x 16 mm flange bolts from the license plate bracket and remove the license plate bracket.



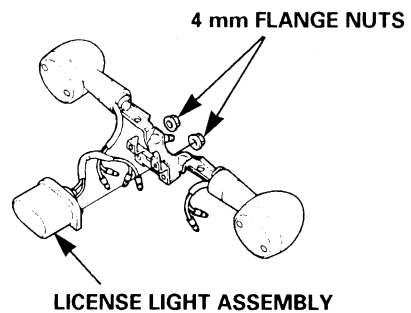
2. Remove the 6 mm flange nuts and washers on the inside of the rear fender. Then remove the rear turn signal assembly from the rear fender.



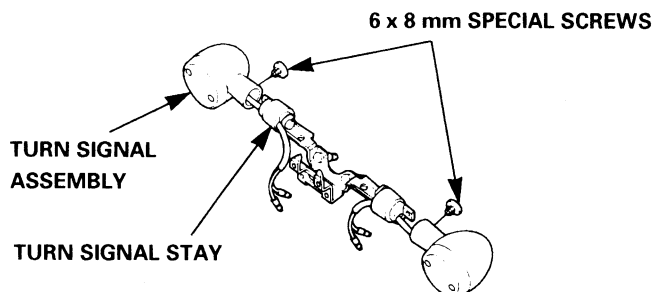
3. Disconnect the turn signal and license light wire harness connectors.  
Remove the 5 mm pan-head screws; remove the license light cover and the license light bracket.  
Remove the rear turn signal assembly.



4. Remove the 4 mm flange nuts and the license light assembly.



5. Remove the 6 x 8 mm special screws and pull the turn signal assembly from the turn signal stay.



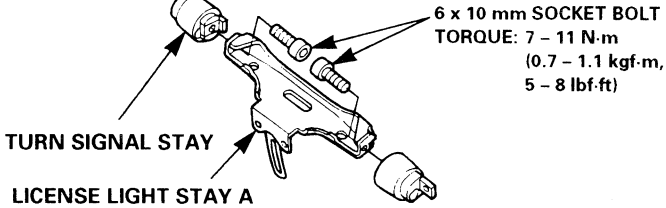
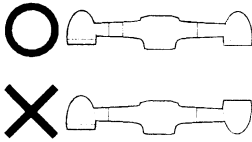
**Installation:**

1. Install the turn signal stay to the new license light stay A using the 6 x 10 mm socket bolts and tighten the bolts to specified torque.

**TORQUE: 7 – 11 N·m(0.7 – 1.1 kgf·m, 5 – 8 lbf·ft)**

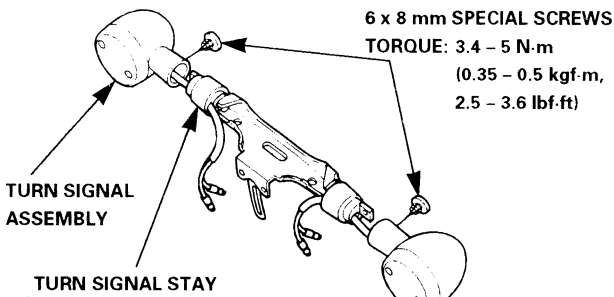
**CAUTION: Install the right and left turn signal stays with care not to twist them.**

Turn signal installation:



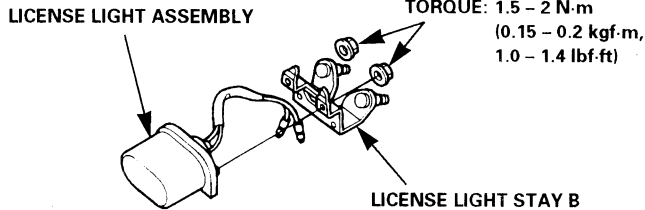
2. Route the turn signal harness wire connectors through the hole in the turn signal stay. Install the turn signal assemblies to the turn signal stay using the 6 x 8 mm special screws. Tighten the screws to the specified torque.

**TORQUE: 3.4 – 5 N·m(0.35 – 0.5 kgf·m, 2.5 – 3.6 lbf·ft)**



3. Tighten the license light assembly to the license light stay B using the 4 mm flange nuts. Torque the flange nuts as specified.

**4 mm FLANGE NUTS TORQUE: 1.5 – 2 N·m (0.15 – 0.2 kgf·m, 1.0 – 1.4 lbf·ft)**

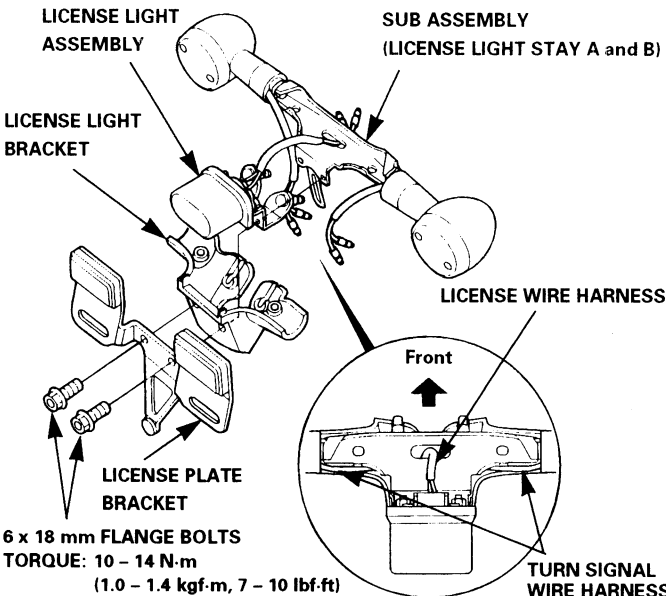


4. Route the license wire harness through the hole in the license light stay A.

Set the sub assembly of license light stay A and B in the license light bracket and tighten together with the license plate bracket using the 6 x 18 mm flange bolts.

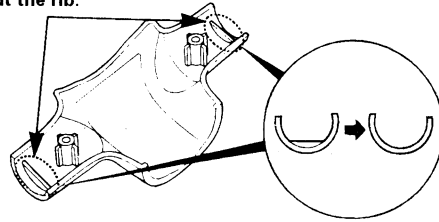
Tighten the bolts to the specified torque.

**TORQUE: 10 – 14 N·m(1.0 – 1.4 kgf·m, 7 – 10 lbf·ft)**



5. Cut the rib on the license light cover at the right and left sides.

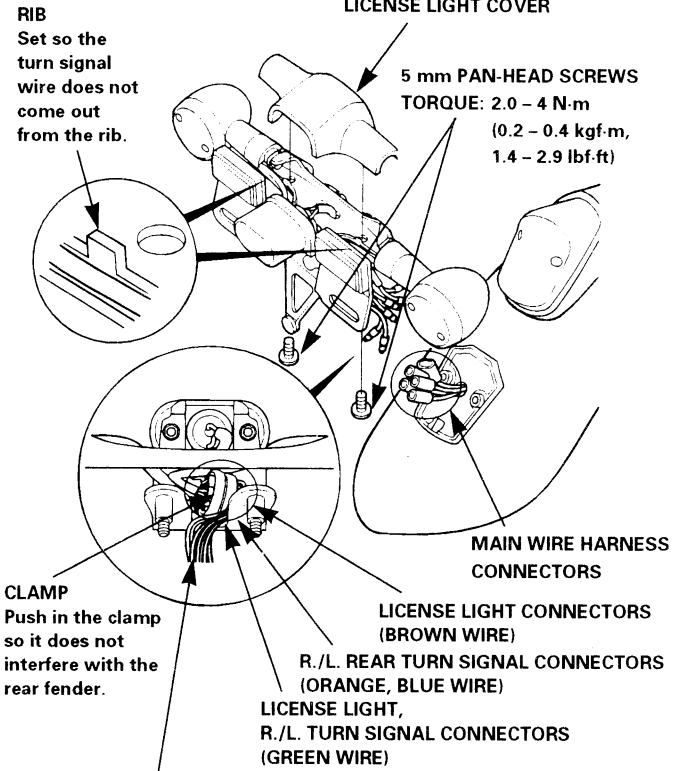
Cut the rib.



6. Install the license light cover using the 5 mm pan-head screws and tighten the screws to the specified torque.

**TORQUE: 2.0 – 4 N·m(0.2 – 0.4 kgf·m, 1.4 – 2.9 lbf·ft)**

Connect the license wire harness connectors and turn signal wire harness connector to the rear sub-wire harness B connectors color to color and clamp the wire harness.



**REAR SUB-WIRE HARNESS B**

7. Install the rear turn signal assembly on the rear fender using the 6 mm washers and flange nuts and tighten the nuts to the specified torque.

**TORQUE: 10 – 14 N·m(1.0 – 1.4 kgf·m, 7 – 10 lbf·ft)**

